



# Plasma Cutting Machines

## Plasma-Jet Compact K 1530

### SKU : 144035

The model of the Plasma-Jet Compact K series is a tailor-made plasma cutting system that has been specially designed to meet the needs of our customers. With a compact design, this machine is suitable for use in small workshops as well as in large industrial companies. With the latest technology from Eckelmann and Kjellberg as well as high-quality components from world-famous manufacturers, this Plasma-Jet realizes high-quality cutting results and is suitable for multi-shift operation.

- Compact design - space saving and easy relocating
- Powerful Eckelmann controller with EtherCAT technology for full cutting control
- Wide selection of Kjellbeg "made in Germany" cutting technologies (optional)
- High productivity, designed for multi-shift operation
- Low maintenance, rugged design



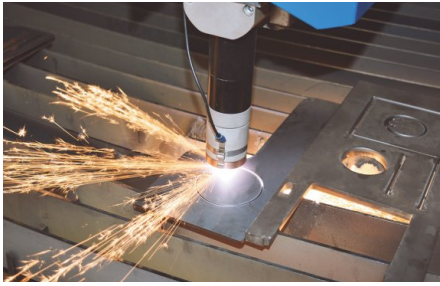
### TECHNICAL SPECS

#### WORKING AREA

Cutting width	1500 mm
Cutting length	3000 mm
Table height	600 mm
Table load capacity	410 kg/m2
Rapid feed	18000 mm/min
Plasma source	Kjellberg

#### MEASURES AND WEIGHTS

Weight	2250 kg
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*Workpiece weight is supported by catch grid. After their useful life, they can easily be reproduced*



*Machine control and operation are done on the main control panel which is located in front of the machine*



## PRODUCT DETAILS

### Construction

- The Plasma-Jet Compact Series set themselves apart from the Plasma-Jet TrueCut series by a fully integrated machine frame that is connected to the table via a bottom plate, so the machine can be transported in one piece and requires minimum space
- If small plasma sources (e.g. Powermax) are used, they also are stored on a shelf inside the frame
- Table is prepared for dust collection system, being equipped with electro-pneumatically actuated suction flaps for an efficient fume extraction of the segment where the cutting process is momentary in action

### Transmission and drives

- Dynamic AC servo drives from Panasonic on all axes with maintenance-free, zero-backlash planetary gears
- Low-wear and low-maintenance helical gears are designed for continuous operation
- Linear guide ways from on all axes, designed for long life and smooth motion even at high speeds. The width of linear guides on X/Y axes is 20/20 mm

### Cutting head

- Z axis with ball screw transmission and servo-driven automatic torch height control
- Quick-coupling for cutter head allows quick head exchanges for reduced tooling time

### Control

- CNC controller from Eckelmann
- The Eckelmann IBE software is delivered as standard.

### Please select the plasma source with the required power.

- Smart Focus 130 – maximum cutting capacity 40 mm, plunge-cuts 25 mm, recommended range 1-32 mm
- Smart Focus 170 – maximum cutting capacity 50mm, plunge-cuts 30mm, recommended range 1-35 mm
- Smart Focus 200 – maximum cutting capacity 60 mm, plunge-cuts 30 mm, recommended range 1-40 mm
- Smart Focus 300 – maximum cutting capacity 80 mm, plunge-cuts 40 mm, recommended range 1-60 mm
- Smart Focus 400 – maximum cutting capacity 100 mm, plunge-cuts 50 mm, recommended range for stainless steel 1-70 mm
- Q 1500 – maximum cutting capacity 60 mm, plunge-cuts 30 mm, recommended range 0,5–40 mm
- Q 3000 – maximum cutting capacity 80mm, plunge-cuts 50mm, recommended range 0,5 – 60 mm
- CutFire 100i - maximum cutting capacity 40 mm, piercing 20 mm, recommended range 3-32 mm

**Note: All specified cutting and piercing depths are dependent on the material as well as the cutting technology and guide system**

## CONTROLS & SOFTWARE

### Eckelmann CNC-Unit

### Eckelmann E°EXC 880 E°CUT ECO

- These application optimized CNC controls have extremely short cycle times, making them ideal for highly dynamic applications
- The HMI offers a clearly structured design with greater user comfort thanks to its simplicity, yet providing intuitive access to all functions of the machine

## STANDARD EQUIPMENT

Table prepared for filter system (automatic closure control )  
Panasonic Servomotors and drivers  
Automatic torch height control from Eckelmann  
Cutting torch with magnetic coupling and crash sensor  
Eckelmann CNC-Unit  
19" touchscreen by ELO  
A-Modul from Beckhoff  
Laser pointer  
Eckelmann IBE Software cncCUT Nest

## OPTIONAL EQUIPMENT

- CutFire 100i Plasma source, SKU : 253391
- K200 Plasma source, SKU : 254217
- Smart Focus 130 plasma source, SKU : 253877
- Smart Focus 170 plasma source with automatic gas console, SKU : 253881
- Smart Focus 200 Plasma source, SKU : 253878
- Plasma-Jet filter extraction system 4.000 m3/h, SKU : 253397
- Tube cutting system, 3,000 mm, for Compact series Kjellberg systems, SKU : 253870
- Square adaptor for square tube cutter unit on Plasma-Jet, SKU : 253651
- 1 meter extension for tube cutting, SKU : 253402
- Additional tube support, SKU : 253401
- Manual bevel device for cutting head, SKU : 253404
- Pressure reducer 1-step air 20 bar, SKU : 253100
- Pressure reducer 1-step O2 20 bar, SKU : 253104
- Pressure reducer 1-step Ar/Co2 20 bar, SKU : 253101
- Pressure reducer 1-step H2 20 bar, SKU : 253102
- Pressure reducer 1-step N2 20 bar, SKU : 253103
- Ext. Safety guard 15 bar 1/4" O2 for oxy-fuel cutting, SKU : 253097
- Additional license for Eckelmann IBE Software, SKU : 253998



## KNUTH on YouTube Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?  
Please feel free to contact us!**